

Date: Thursday, 3/13/2008 10:18:54 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	LOCK PLATE		
Job Number	37919			Part Number	D2534		
Estimate Number	10332			Drawing Number	D2534 REV D		
P.O. Number	:			Project Number	N/A		
This Issue	3/13/2008	S.O. No.	:	Drawing Revision	D		
Prsht Rev.	NC			Material	:		
First Issue	/ /	Type	SMALL /MED FAB	Due Date	3/24/2008	Qty:	40
Previous Run	37563			Um:	Each		
Written By	<u>JLJ 08/03/13</u>						
Checked & Approved By							
Comment	Est Rev:A New Issue 05-11-07 JLM Est Rev:B Now on Waterjet 06-06-20 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
Comment: Qty.: 0.0448 sf(s)/Unit Total : 1.7934 sf(s) 304/316 .125 Sheet (M304S11GA) Batch: <u>104934 HB 8-3-20</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2734 Dwg Rev: <u>D</u> <u>HB 8-3-20</u> Prog Rev: <u>D</u> <u>(60)</u> 2-Deburr if necessary <u>CBo8/04/23 2/2 08/04/23</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<u>HB 8-3-20</u>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<u>(60) 08/04/23</u> <u>counter</u>		
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PAT Duvall</u> <u>AS 08/04/23 (X60)</u>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PLATE

Job Number: 37919

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/24 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/04/24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

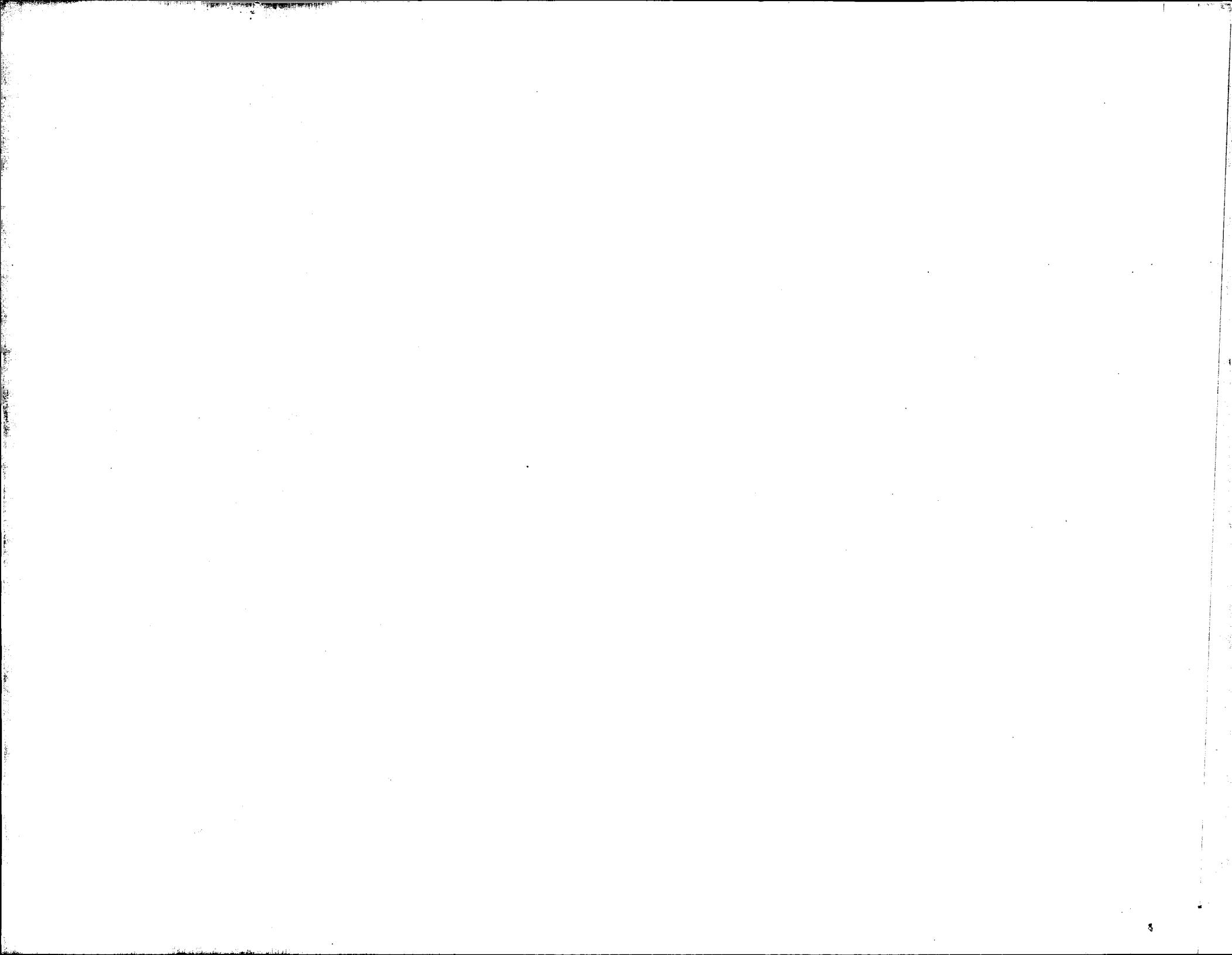
DART AEROSPACE LTD	Work Order:	37919
Description: Lock Plate	Part Number:	D2534
Inspection Dwg: D2534	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>P</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	8-3-20	Date:	08/04/23	Date:	N/A

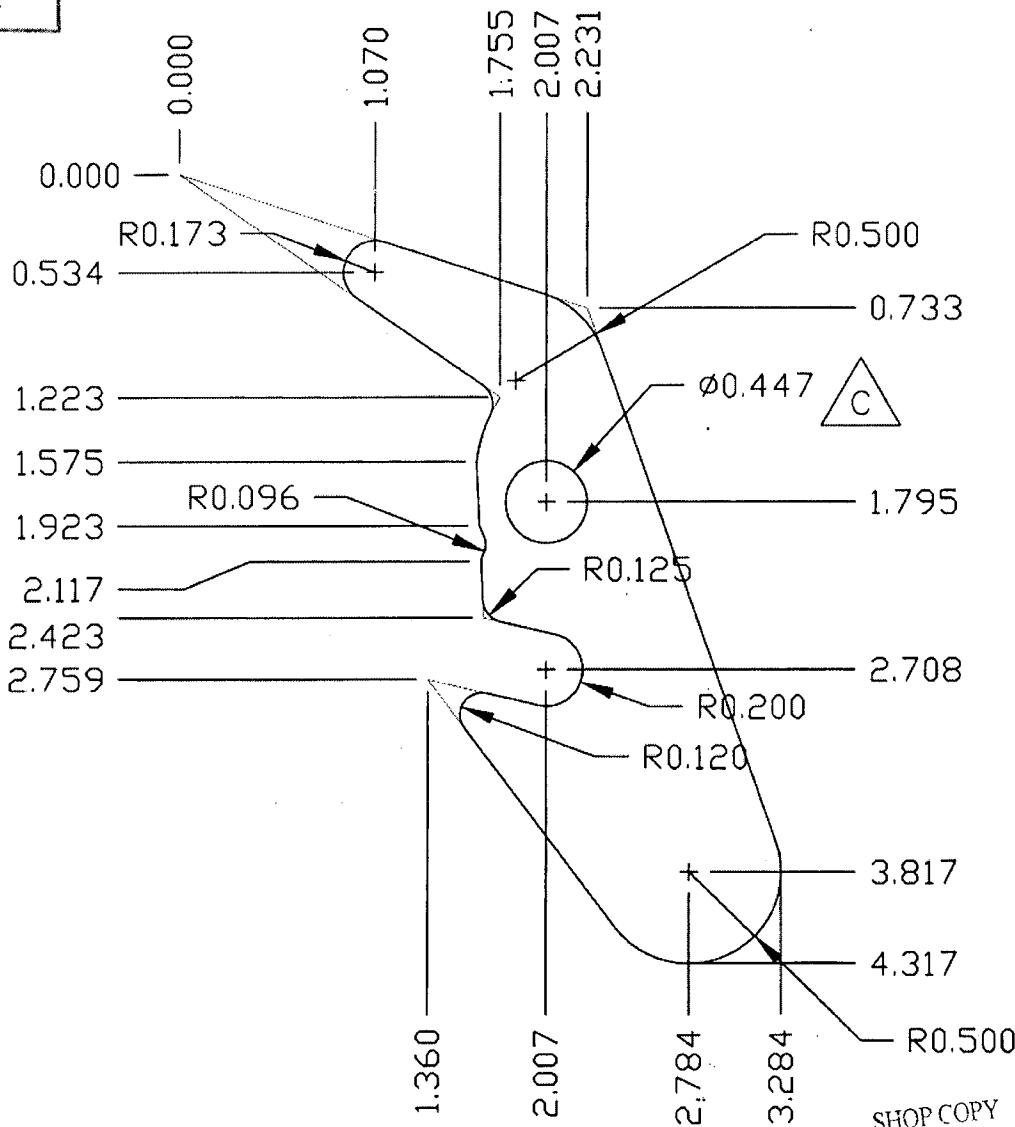
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	<i>[Signature]</i>



DART

DESIGN B. WILLIAMS	DRAWN BY PH	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2534	REV. D SHEET 1 OF 1
DATE 04.12.14		TITLE LOCK PLATE	SCALE 1:1
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED

04.12.16 *[initials]*D2534 LOCK PLATE

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
RETURN TO
ENGINEERING
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37917*